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SEPRO LEACH REACTORS

APPLICATIONS

Recovery of gold from concentrates

CAPACITIES

- SLR units sized to project specifications
- Laboratory units available

KEY ADVANTAGES

Streamlined simple design

- Minimal moving parts
- Agitated tank leach

Valuable metallurgical benefits

- Clear pregnant solution
- Ideal feed for electrowinning
- No loss of fines
- Leached ore can be returned to circuit
- Barren solution can be reused
- Fast leach kinetics

Completely automated process

- Minimal oversight risk
- Continual monitoring for optimal performance

Hassle free maintenance

- Online instrumentation cleaning and replacement
- Simple pumps used periodically
- Rubber lined mixer and leach tank limits wear

Optimized safety features

- pH monitor to minimize risk of HCN formation
- HCN monitor for failsafe

GAIN HIGHER RECOVERY WITH NO LOSS OF FINES

The Sepro Leach Reactor is a high yield processing solution designed to drastically improve mineral recovery from gravity concentrate. Combining long-term production value with low operating costs, the SLR is installed after concentration in a circuit to maximize gravity treated ore. Extensive test work of the SLR on site has shown over 99% of the target mineral is recovered through a simple, fully automated process that is easily incorporated into recovery operations.

Sepro designs and supplies complete, customizable recovery circuits incorporating leaching, gravity concentration, and electrowinning based on project requirements. Laboratory units are also available for SLR testing which generate reliable data for scale up to commercial operation. Pilot scale machines are also supplied for field test purposes.

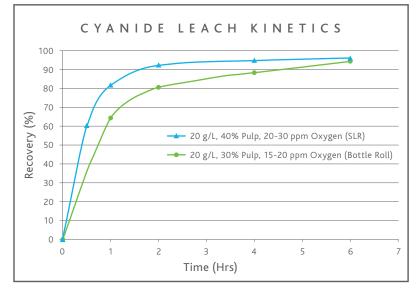
Pilot scale leach reactors are available for pilot plant and laboratory use.

Sepro Mineral Systems Corp.

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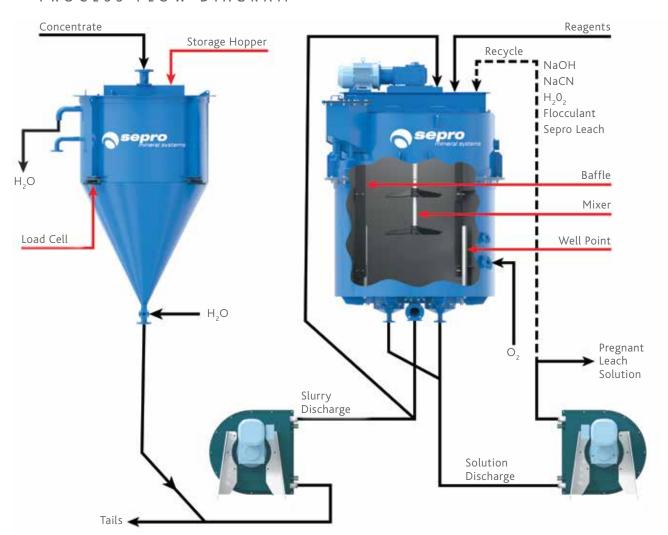
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PROCESS FLOW DIAGRAM



SPECIFICATIONS

| MODEL | | SLR10 | SLR350 | SLR1000* |
|---------------------------------|--------|------------|------------|----------|
| RECOMMENDED CAPACITY @ 3.0 S.G. | kg | 10 | 250 | 1,000 |
| CONCENTRATE CONE VOLUME | m³ | N/A | 0.2 | 0.8 |
| LEACH TANK VOLUME | m³ | 0.02 | 0.5 | 1.8 |
| AIR SUPPLY | kPa | N/A | N/A | 600 |
| MIXER POWER | kW | 0.75 | 3.7 | 5.6 |
| CN LEVELS | ppm | 20,000 | 20,000 | 20,000 |
| DISSOLVED OXYGEN LEVELS | ppm | 10-30 | 10-30 | 10-30 |
| DIMENSIONS: LENGTH WIDTH | M M | 2.8 1.3 | 3.9 1.8 | 4.9 |
| HEIGHT | m | 2.6 | 3.1 | 3.6 |

^{*}Special applications only, consult manufacturer.

| MODEL | | SLR3000 | SLR6000 |
|---------------------------------|-------|---------|---------|
| RECOMMENDED CAPACITY @ 3.0 S.G. | kg | 3,000 | 6,000 |
| CONCENTRATE CONE VOLUME | m^3 | 2.3 | 4.6 |
| LEACH TANK VOLUME | m^3 | 5.5 | 11.0 |
| AIR SUPPLY | kPa | 600 | 600 |
| MIXER POWER | kW | 11.2 | 11.2 |
| CN LEVELS | ppm | 20,000 | 20,000 |
| DISSOLVED OXYGEN LEVELS | ppm | 10-30 | 10-30 |
| DIMENSIONS: LENGTH | М | 6.0 | 7.0 |
| WIDTH | М | 2.9 | 3.4 |
| HEIGHT | m | 4.2 | 4.7 |